

METPACKER

beyond technology

Can Body Welder | BW228

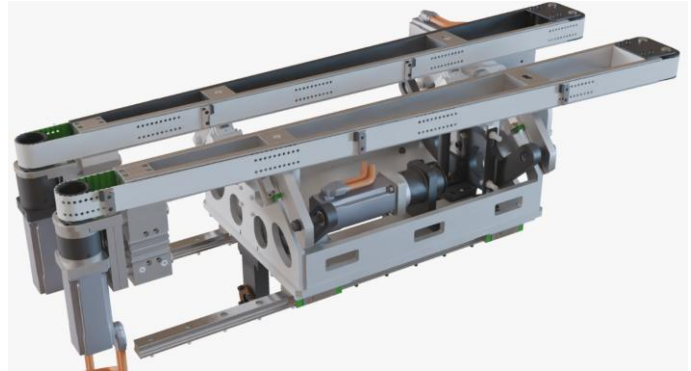
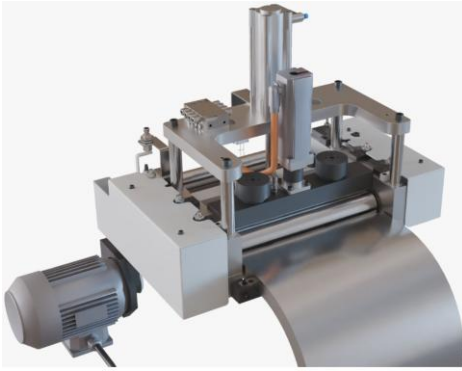


metpacker.com

METPACKER

Key features

- Industry 4.0 compatible system with a powerful industrial PC and advanced smart software
- Open to worldwide wireless access for monitoring and control
- 15" user-friendly touchscreen interface for easy operation
- Closed-circuit cooling system for the welding arm with mercury-free rollers
- Static frequency converter enabling precise welding current distribution with low energy consumption
- Welding height, can diameter, rollforming range are automatically set via servo system
- Welding roller is re-positioned directly by vertical movement after redressing



Model	BW228
Production capacity	up to 250 cpm
Diameter range	65 – 180 mm
Height range	50 – 320 mm
Sheet Thickness	0.18 – 0.28
Welding speed	10 – 50 m/min
Wire diameter	1.38 – 1.50 mm
Welding overlap	0.40 – 0.60 mm
Body blank stacker	Upper feed / Non stop
Electrical mains	3 x380 VAC, 50/60 Hz
Fuse and power	3 x 63 A, 35 kVA

Upon request

- Automatic body blank transfer
- Oxide-free weld seam
- External water cooling unit