

METPACKER

beyond technology

Vertical Lid Curling Machine | RC 511



- Beading
- Necking
- Curling
- Profiling
- Thread Rolling

Double head machine also available

Link to video



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FOR ROUND LIDS & CAPS

- Beading
- Necking
- Curling
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Key features

- Industry 4.0 compatible system with a powerful industrial PC and advanced smart software
- User-friendly touchscreen interface for easy operation
- Chuck and curling roller rotation are servo controlled
- Quick tooling change for efficient setup and maintenance

Technical data of single head machine

Model	RC511	RC521	RC531
Production capacity	up to 120 cpm	up to 80 cpm	up to 60 cpm
Diameter range	40 – 60 mm	40 – 100 mm	100 – 160 mm
Lid & Cap depth	up to 25 mm	up to 50 mm	up to 50 mm
Sheet thickness	0.16 – 0.30 mm	0.18 – 0.40 mm	0.18 – 0.40 mm

Technical data of double head machine

Model	RC512	RC522
Production capacity	up to 200 cpm	up to 150 cpm
Diameter range	40 – 60 mm	40 – 100 mm
Lid & Cap depth	up to 25 mm	up to 50 mm
Sheet thickness	0.16 – 0.30 mm	0.18 – 0.40 mm

